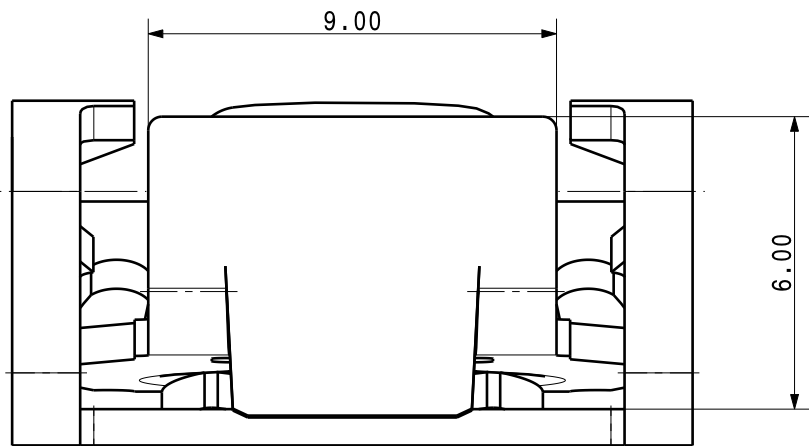
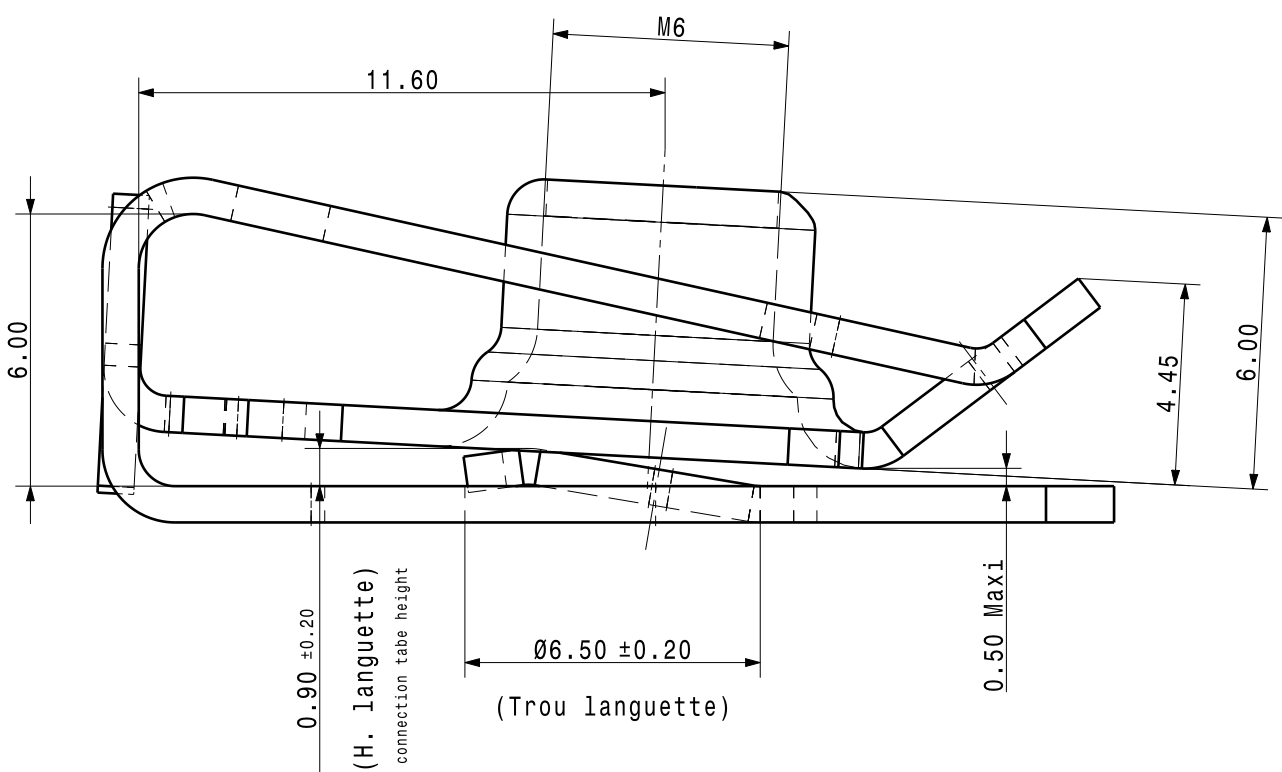
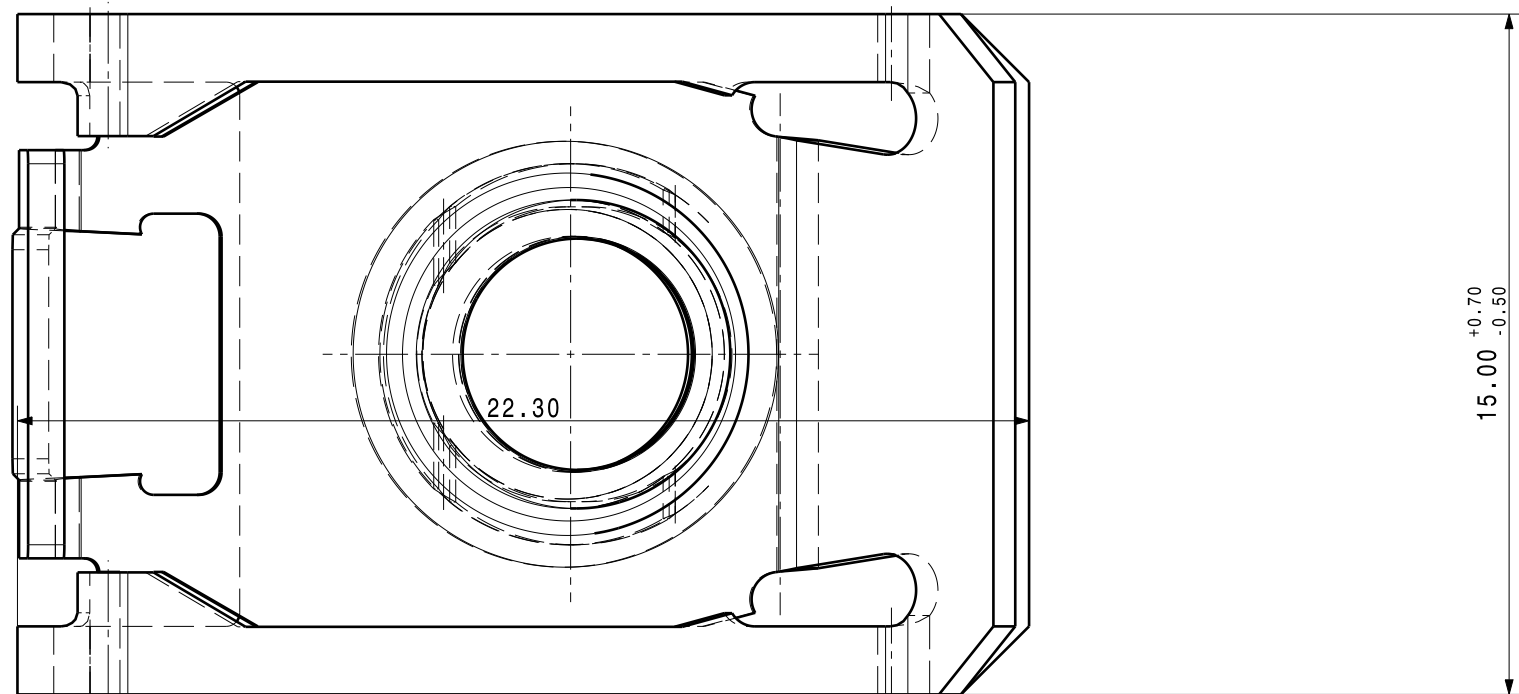
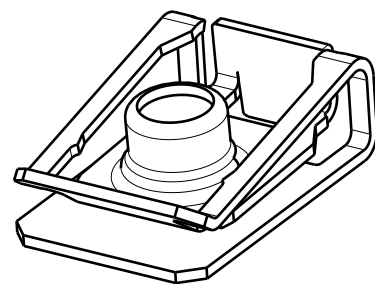


VERIFIER L ECHELLE APRES PHOTOCOPIE / BEWARE SCALE AFTER COPY

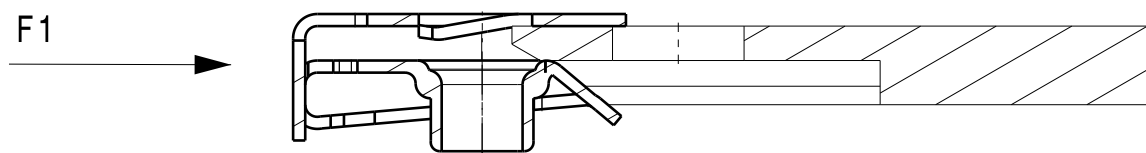


Vue iso / iso view
Echelle/Scale: 2:1



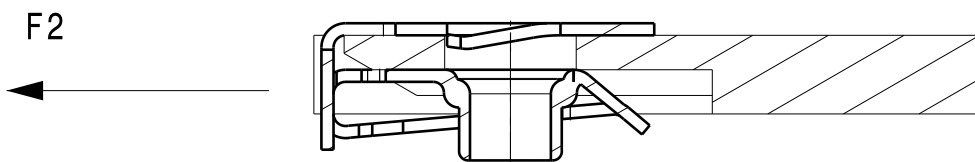
Variant	Finition / Finishes
02	ZnNi(12-15%[Ni])8µ min +Cr3 gris/grey + FOM ProtedurNi75+ Ecotri Gris/grey +Corrosil501 BS RR:720H
03	BRUT DE TREMPÉ
07	Zn 10µ min + Cr3 gris/grey + FOM Protolux3000+ Ecotri Gris/grey+ Corrosil501 BS RR:600H
10	ZnNi(12-15%[Ni])8µ min +Cr3 gris/grey + FOM ProtedurNi75+ Ecotri Gris/grey +Corrosil501 BS RR:720H

F1: Effort d'insertion
Push in force



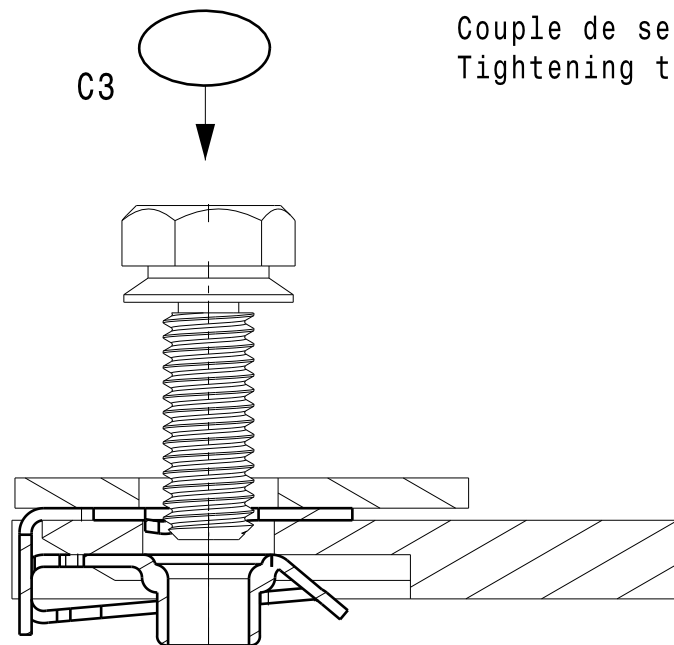
Effort d'arrachement
Pull off force

Definition interface voir P2/2
Interface defition look P2/2

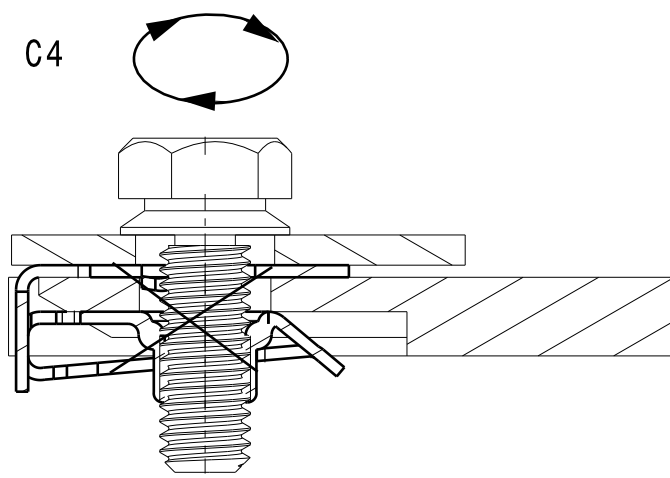


F1 : A valider pour chaque application/To be validated for each application
F2 : A valider pour chaque application/To be validated for each application
C3 : 6Nm à 10Nm selon support (Voir page 2)/6Nm to 10Nm depending on housing see page 2
C4 : 7.5Nm à 13Nm selon support (Voir page 2)/7.5Nm to 13Nm depending on housing see page 2

C3
Couple de serrage
Tightening torque



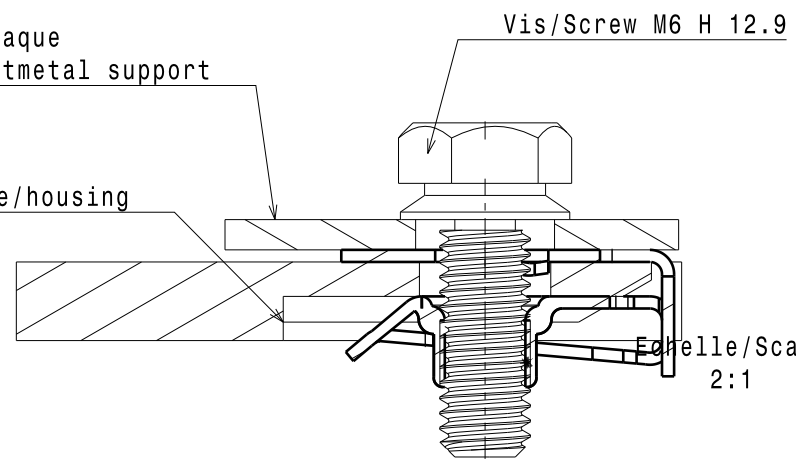
C4
Couple de foirage
Stripping torque



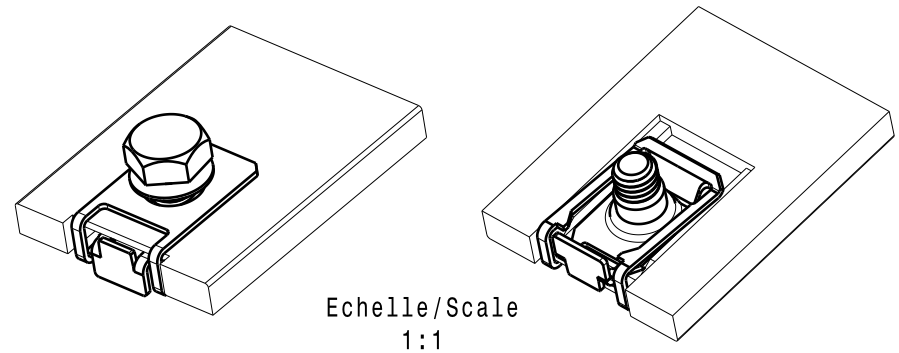
Une consultation préalable de A.Raymond SARL est nécessaire pour toute mise en place de la pièce en automatique.
Automatic processing of the part requires prior consultation with A.Raymond SARL.

Contre plaque
Tôle/Sheetmetal support

Interface/housing



Isometric view



REV.	Quant.	Indice / revision description	Date	Name
Ac	-	UPDATED DRAWING	20.03.13	GPA
Ab	-	Ajout Nota Préco de vissage	19.03.13	JPA
Aa	-	Modification plan C en plan generique / update drawing C in drawing generique	06.07.12	JAC



113 cours Berriat BP 157
France - 38019 Grenoble cedex 1
Tel +33 (0) 4 76 33 49 49
Fax +33 (0) 4 76 78 20 50

Si probleme de comprehension, merci de demander la version francaise a ARaymond avant toute utilisation.
"CONDITIONS OF USE"
This drawing and all information (the "Drawing") disclosed are the exclusive property of A.Raymond.
By using this Drawing the Addressee acknowledge and accept that this Drawing
(1) is covered by A.Raymond intellectual property rights or Know-how and
(2) is provided under the following conditions who represent a Deposit Agreement.
This Drawing is for Addressee internal use only limited to its estimation.
Without prior written consent of A.Raymond, no permission or rights for any purpose, is hereby granted, such as, without any limitation,
(1) the copy, in part or entirely
(2) and/or the presentation, in part or entirely, to any other third party outside the Addressee company or in the company but with no interest
(3) and/or the distribution of the Drawing, in part or entirely, in any medium
(4) and/or the creation of any derivative work.
In case of breach of these conditions, Addressee shall indemnify A.Raymond from and against all damages (compensatory or consequential, costs, expenses and charges, caused or arising out of or attributable to its willful misconduct, fraud, negligence, infringement of A.Raymond Intellectual Property rights. If the Addressee does not accept these conditions, please notify A.Raymond sender immediately.

Brevets / Patent rights	Patented 503RG	Classification code	AABCC
N° Projet / Project No.	Origine / Origin 130793-1-Aa	Chef de projet / Project Manager	CAMUS.P
Echelle / scale 6:1	Format A2	Tolerance / General tolerance Dimension Angle ± 0.50 ± 5.00°	Date
		Realise / Prepared by	ACQUISTO.J
		Approuve / Approved	20130320090521
		Epaisseur / Wat. thickness 0.8	Volume (mm³) 529
			Poids / Weight (g) 4,1

Finition /finish
Voir nomenclature
See parts list

Traitement structural / Material treatment
C45E CR
>0,5 : TTH.HR 30 N : 57,5 a 63 (38 a 42 HRC)

Matiere / Material
C45E-A

Libelle / Title

Ecrou à pas métrique
M6
Metric pitch nut
-M6

Reference /Part no.
130793-0-02

Ref. client / Customer part no.

CAD system & version CATIA V5 R19 SP9

Non fichier / File name 130793-0C02

Drawing type C:Customer

Planche / Sheet 1/2

